

CINNAMON ROLLS

Yiel 100

Portion 1 Roll

Calories	Carbohydrates	Protein	Fat	Cholesterol	Sodium	Calcium
289 cal	47 g	6 g	9 g	34 mg	265 mg	40 mg

Ingredient

YEAST,ACTIVE,DRY
 WATER,WARM
 WATER
 EGGS,WHOLE,FROZEN
 SUGAR,GRANULATED
 MILK,NONFAT,DRY
 SALT
 FLOUR,WHEAT,BREAD
 SHORTENING,SOFTENED
 BUTTER
 CINNAMON SUGAR FILLING

Weight

6-3/4 oz
 1 lbs
 1-5/8 lbs
 1-1/4 lbs
 1-1/8 lbs
 1-3/4 oz
 1-7/8 oz
 7-7/8 lbs
 14-1/2 oz
 1 lbs

Measure

1 cup
 2 cup
 3 cup
 2-1/4 cup
 2-5/8 cup
 3/4 cup
 3 tbsp
 1 gal 2-1/2 qts
 2 cup
 2 cup
 3 cup

Issue**Method**

- 1 Sprinkle yeast over water. DO NOT USE TEMPERATURES ABOVE 110 F. Mix well. Let stand 5 minutes; stir. Set aside for use in Step 3.
- 2 Place water, eggs, sugar, milk, and salt in mixer bowl. Using dough hook, mix at low speed just until blended.
- 3 Add flour and yeast solution. Mix at low speed 1 minute or until all flour mixture is incorporated into liquid.
- 4 Add shortening; mix at low speed 1 minute. Continue mixing at medium speed 10 minutes or until dough is smooth and elastic. Dough temperature should be between 78 F. to 82 F.
- 5 FERMENT: Cover. Set in a warm place (80 F.) about 1-1/2 hours or until double in bulk.
- 6 PUNCH: Divide dough into 3 pieces, 4 lb 5 oz each; shape into a rectangular piece. Let rest 10 to 20 minutes.
- 7 MAKE-UP: Roll each 4 lb 5 oz piece of dough into a rectangular sheet, about 18 inches wide, 36 inches long, and 1/4 inch thick. (If using D 036 01, Sweet Dough Mix, use 4 lb 2 oz pieces.)
- 8 Melt butter or margarine. Brush 1/2 cup on each sheet of dough. Set aside remainder for use in Step 4.
- 9 Prepare 1 recipe Cinnamon Sugar Filling, Recipe No. D 042 00 for 100 servings. Sprinkle 1-1/2 cups cinnamon sugar mixture over each sheet of dough.
- 10 Roll each piece tightly to make a long slender roll. Seal edges by pressing firmly. Elongate roll to 35 inches by rolling back and forth on work table. Brush 2 tablespoons of butter or margarine on each roll.
- 11 Slice each roll into 34 pieces about 1 inch wide, using dough cutter.
- 12 Place cut side down on lightly greased sheet pans in rows 5 by 8.
- 13 Proof at 90 F. to 100 F. until double in bulk.
- 14 Bake at 375 F. for 20 to 25 minutes or until golden brown or in 325 F. convection oven 15 minutes on high fan, open vent. Cool.
- 15 Glaze, if desired, with 1 recipe Vanilla Glaze, Recipe No. D 046 00 per 100 portions. Brush about 1 cup on rolls in each pan.